# **NEON SIGN BOARD**

#### **1. INTRODUCTION**

The Neon sign board is one of the most popular and attractive media of advertisement widely used by industrial and commercial firms to popularize their products among the general public. The neon sign board that is installed on tall buildings attracts the attention of people even from distant places and hence it is ideally suited for advertisement in busy places like big town and cities.

# 2. PRODUCTS AND ITS APPLICATION

Neon Sign Boards are installed on tall buildings situated in busy areas to grab attention of target audience. It is attractive and appealing advertising boards play a significant role in building brand image in the market. It is available in both customized and standard forms as per the requirements of the client.

# **3. DESIRED QUALIFICATION FOR PROMOTER**

The Promoter should have preferably a basic degree in plastic engineering/ processing or a degree/ diploma in engineering / or a degree in chemistry. Experience of at least two to three years in plastic industry is desirable.

# 4. INDUSRTY OUTLOOK AND TREND

Industry outlook for this industry is very encouraging. The increasing demand from industrial and commercial firms, to advertise their product has resulted in high growth of this industry, about 20 to 22% in light of expansion of trade and industry, and investment in economy by foreign players. Trend for this industry appear very positive and profitable.

# 5. MARKET POTENTIAL AND MARKETING ISSUES, IF ANY

With the expansion of trade and industry the competition in every field is growing day by day. After liberalization of economic policy, variety of foreign goods are available everywhere at cheap rates creating tough competition for industrial and consumer goods in the Local market and advertisement has become very essential for the success of any business activity. As such it is found to have scope for starting new small scale units for the manufacture of neon sign boards to meet the growing demand.

# 6. RAW MATERIAL REQUIREMENTS

- Fluorescent coated Lead glass tube 8 mm to 12mm Dia
- Lamp Electrodes
- High voltage Transformer 7500 V O 7500 V
- Argon/Neon gas
- Acrylic Sheet 6'x4'
- M.S. Angle, Flat and Sheet
- Hard ware materials L.S.
- Painting material L.S.
- Miscellaneous items

# 7. MANUFACTURING PROCESS

The Neon tubular lamp that is used in the Neon Sign Board is a cold cathode type discharge lamp in which discharge takes place between two electrodes placed at the ends of the tube. In long tubular lamps used for advertisement Purposes, several thousand volts are applied between electrodes for which supply is given through a high voltage transformer having high leakage reactance.

The Neon lamp of different colors are used for advertisement purposes and the desired color is produced either by filling lamp with suitable as or by using glass tubes coated with suitable fluorescent material as per the requirements. Now a day's latter method is generally adopted for producing Neon lamp of different colors.

# 8. MANPOWER REQUIREMENT

			Salar
Sr. No.	Particulars	Nos	у
1	Manager	1	12000
2	Neon sign Technician	1	10000
3	Accountant	1	10000
4	Skilled worker	4	28000
5	Semi-skilled worker	8	56000
6	Helper	8	48000
7	Watchman	2	12000
			17600
	Total	25	0

# 9. IMPLEMENTATION SCHEDULE

Sr.		Time
No.	Particulars	Period
	The Time requirement for preparation of Project	
1	report	Two months
2	Time requirement for selection of Site	One month
3	Time required for registration as Small Scale Unit	One Week
	Time required for acquiring the loan Machinery	Three
4	procurement, erection and commissioning	Months
5	Recruitment of labourer etc.	One month
		Three
6	Trial runs	Months

# 10. COST OF PROJECT

Sr. No.	Particulars	Rs. In lakhs
1	Land and Building	35.00
2	Plant and Machinery	16.92
3	Miscellaneous Assets	3.45
4	P & P Expenses	2.35
	Contingencies @ 10% on land and building and plant	
5	and machinery	5.50
6	Working capital margin	43.26
	Total	106.48

# **11. MEANS OF FINANCE**

Sr. No.	Particulars	Rs. (lakhs)
1	Promoter's	
T	contribution	31.94
2	Bank Finance	74.54
	Total	106.48

#### 12. WORKING CAPITAL CALCULATION

Sr. No.	Particulars	Rs. lakhs	Stock Period days	Promot er Margin	Margi n Amt.	Bank Financ e
1	Salaries and wages	1.76	30	1	1.76	-
2	Raw material and packaging material	42.5	30	0.5	21.25	21.25
3	Utilities	0.65	30	0.5	0.325	0.325
4	Debtors	49.73	30	0.4	19.892	29.838
	Total	94.64			43.227	

# 13. LIST OF MACHINERY REQUIRED

Sr. No.	Particulars	Rs. lakhs
1	Bombarding transformer	1.00
2	Agency Transformer	0.40
3	Vacuum pump	0.30
4	Gas Filling Unit	3.00
5	Gas plant	7.50
6	High frequency Vacuum Tester	0.25
	Tipping, Torches, Splicing torches, ribbon burners	
7	etc.	0.45
8	Hand sheering machine	0.58
9	Hand operated sheet bending machine	0.90
10	Arc welding Transformer	0.36
11	Spot welding machine	2.00
12	Bench Drilling machine 13 mm Dia	0.14
13	Bench Grinder	0.04
14	Wheel valves, pressure Gauges, hand tools	0.20
	Total	16.92

Indicative and illustrative list of machinery manufacturers for this project is given below.

• Toshniwal brothers pvt. Ltd. Chennai

- Hind Vacuum co. Ltd. Bangalore
- Key Engineer Works, New Delhi

# 14. **PROFITABILITY CALCULATIONS**

Sr.						
No.	Particulars	Year 1	Year 2	Year 3	Year 4	Year 5
	Sales Realization per	4350937	497250	559406	559406	559406
(A)	annum	5	00	25	25	25
(B)	Cost of Production					
		3570000	408000	459000	459000	459000
1	Raw material per annum	0	00	00	00	00
2	Utilities	543200	620800	698400	698400	698400
	Salarios		228096	244992	261888	278784
3	Salaries	2112000	0	0	0	0
4	Repairs and maintenance	200000	220000	240000	260000	280000
	Selling expenses (3% on		149175	167821	167821	167821
5	sales value)	1305281	0	9	9	9
	Administrative Expenses					
6	(other expenses)	350000	400000	450000	500000	550000
	Total	4021048	458135	514165	516554	518944
		1	10	39	99	59
	Profit before interest &		391149	452408	428512	404616
(C)	depreciation	3298894	0	6	6	6
	depreciation	778800	778800	778800	778800	778800
	Profit Before term loan		313269	374528	350632	326736
	and tax	2520094	0	6	6	6
	Interest on term loan					
	(11%)	790614	702768	585640	468512	351384
	Profit boforo tax		242992	315964	303781	291598
		1729480	2	6	4	2
	 Tax (30%)	518843.	728976.	947893.	911344.	874794.
		9	6	9	3	7
	Total Profit		170094	221175	212647	204118
			5	2	0	8

Underlying assumptions for probability calculation are:-

The installed capacity of the plant is assumed at 600 MT per annum. First year capacity utilization is taken at 70%. The raw material price is assumed at Rs. 85/-

per KG. The selling price is taken at Rs.103-104 per KG. Power cost is taken at Rs.8/per unit. Interest rate on long term loan is taken at 11%.

# **15. BREAKEVEN ANALYSIS**

Fixed Cost (FC):	Rs. In lakhs	
Wages & Salaries	21.12	
Repairs & Maintenance	2	
Depreciation	7.79	
Admin. & General expenses	3.5	
Interest on Term Loan	7.91	
Total	42.32	

Fixed Cost: 42.32

Profit After Tax: 12.11

 $BEP = FC \times 100/FC+P$ 

42.32/54.43 x 70/100 x 100

54.43%

# **16. STATUTORY/GOVERNMENT APPROVALS**

There is no specific statutory requirement for plastic industry process. However, MSME registration various taxation related registration and labour law related compliances have to be ensured. Entrepreneur may contact State Pollution Control Board where ever it is applicable.

# **17. BACKWARD & FORWARD LINKAGES**

There are no specific backward or forward linkages related techno-economic advantages or synergies for this type of project. However, in future after achieving certain growth entrepreneur may consider backward linkage.

# **18. TRAINING CENTRE AND COURSES:**

There are number of institutions providing facilities and training courses on production/marketing for the proposed project. These are Central Institute of Plastic Engineering and Technology (CIPET), Indian Institute of Packaging Management (IIPM), Plastic and Rubber Institute (PRI), Indo German Tool Room (IGTR), etc.

Udyamimitra portal ( link : <u>www.udyamimitra.in</u> ) can also be accessed for handholding services viz. application filling / project report preparation, EDP, financial Training, Skill Development, mentoring etc.

Entrepreneurship program helps to run business successfully is also available from Institutes like Entrepreneurship Development Institute of India (EDII) and its affiliates all over India.

# **Disclaimer:**

Only few machine manufacturers are mentioned in the profile, although many machine manufacturers are available in the market. The addresses given for machinery manufacturers have been taken from reliable sources, to the best of knowledge and contacts. However, no responsibility is admitted, in case any inadvertent error or incorrectness is noticed therein. Further the same have been given by way of information only and do not carry any recommendation.

Source: - Udyami Mitra/Sidbi