

TOILET ROLL



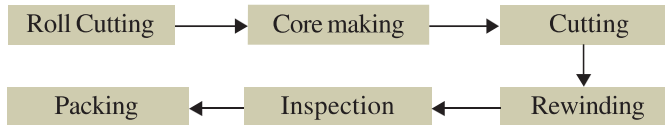
Production capacity/annum

750 thousand rolls

Production process

Toilet rolls are slitted on Roll making machine, rewinded on the paper or wooden core to the required sizes. These are then packed in number as desired.

Process flow chart



Machinery & equipment required

- Automatic Toilet Roll making Machine.
- Core making machine
- Core cutting machine

Raw material/consumables required

- Tissue Paper
- Packing material

Utilities required

Power required(load) : 10 K.W.
Water required (per shift basis) : Normal Supply.

Manpower required

- Manager : 1 No.
- Supervisor : 2 Nos.
- Skilled Workers : 2 Nos.
- Unskilled Workers : 3 Nos.

Area required

- Total Area : 200 Sq. Mtr.
- Covered Area : 150 Sq. Mtr.

Investment required

- Machinery & Equipment : } ₹ 70.71 Lakhs
- Working Capital for 3 Months : }
- (Raw material, utilities & salary)