

Sector: Textiles & Apparels

## Baby Bloomers and Suits

### Introduction:

Baby Bloomers and Suits are used by large numbers of families in India and abroad as clothing for their babies and small children. Demand of these suits is increasing in each summer as these cloths are cheap and very easy to wear. Bloomer suits can be made with colorful quality of fabrics with attractive designs and accessories. There is good scope for such units all over the country. It is a very profitable project.



### Production Capacity/annum:

**Quantity:** 9000 Dozens.

**Value:** Rs. 135.00 lac.

## Production Process:

Tubular knitted cloth is used to make Bloomer Suits. Tubular knitted cloth in different colours, counts and diameters is procured from the market. The cloth is laid on cutting table for marking the shape and style of suits. The shape is given by cutting the fabric on Cutting Machine. Printing or embroidery and patchwork can be done for making the piece attractive. These are then stitched on Industrial Sewing Machines. Finally the Suits are checked, pressed and packed.

## Infrastructure required:

- a) **Land and Building:** 2000 Sq.ft.  
(Area required)
- b) **Plant & Machinery / Equipments:**
  - (i) Industrial Sewing Machines
  - (ii) High Speed Overlocking Machine
  - (iii) High Speed lock Stitching Machine
  - (iv) Rib Cutting Machine
- c) **Raw Materials & Consumables:**
  - (i) Tubular knitted Cloth
  - (ii) Dyed knitted PC Cloth
  - (iii) Corrugated boxes
  - (iv) labels
  - (v) stickers
  - (vi) Sewing threads
- d) **Power load:** 10 kw.
- e) **Water** (per shift basis): 300 Ltrs.

## Manpower required:

- Supervisor: 1No.
  - Skilled Workers: 20Nos.
  - Other Workers: 5Nos.
- Total Manpower: 26Nos.**

## Investment required:

### a) Fixed Investment:

Land & Building:	Owned or rented
Plant & Machinery:	Rs. 10.00 lac.
Furniture & Fixtures:	Rs. 01.00 lac.
Other Fixed Assets:	Rs. 03.00 lac.
<b>Capital Investment:</b>	<b>Rs. 14.00 lac.</b>
<b>Working Capital:</b>	<b>Rs. 12.00 lac.</b>
<b>Total Investment:</b>	<b>Rs. 26.00 lac.</b>

**Loan Amount required:** Rs. 19.50 lac.  
(75% of investment)

**Expected Annual Profit:** Rs. 18.00 lac.  
(before tax.)

<b>Estimated Annual Income:</b>	<b>Rs. 135.00 lac.</b>
<b>Estimated Annual Expenditure:</b>	<b>Rs. 117.00 lac.</b>
<b>Net Profit Per Annum (before tax):</b>	<b>Rs. 18.00 lac.</b>